



# Gun Drill

International Mold Steel is pleased to announce the addition of a Gun Drill to our list of processes. We are adding this feature to go along with our new squaring equipment. Together they allow us to supply our material squared up and drilled to your specifications without any delay to the customer.

## SPECIFICATIONS:

Maximum diameter: 2"  
Maximum length: 84"  
Spindle speed (main): 3400 RPM  
Spindle speed (auxiliary): 2000 RPM  
Travel vertical (main): 60"  
Travel vertical (aux): 60"  
Travel, cross: 96"  
Table size: 60" x 106"  
Main spindle: 15 HP  
Auxiliary spindle: CAT #50  
Column travel, W axis: 96"  
Run Out Tolerance: .002" per 12" in length



## EQUIPPED WITH:

- STS Drilling
- Cross Line Drilling
- Tarus Multi-Axis Control MDL MBX92-  
Updated in 2001 with Windows Based  
Control Software Updated in 2007
- Coolant and Filtration System
- High Pressure Pump Assembly
- Operators Movable Control Console with  
Allen Bradley Drives and Controls



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**DC53 • NAK55 • PX5 • DH2F • TOOLOX33 • TOOLOX44**